One of the final stages of spring production is the spring end grinding operation. The ANDRE Company due to its large industrial experience can offer the best solutions for grinding springs, ensuring optimal process costs.

**SPRING END GRINDING**

**GRINDING WHEEL | TYPE 35 | TYPE 35X**

<table>
<thead>
<tr>
<th>Type</th>
<th>Dimensions [mm]</th>
<th>Technical characteristics</th>
<th>Speed [m/s]</th>
</tr>
</thead>
<tbody>
<tr>
<td>35</td>
<td>300 × 50 × 127</td>
<td>99A36MSVTE10</td>
<td>35</td>
</tr>
<tr>
<td>35X</td>
<td>450 × 63 × 201</td>
<td>99A36PSVTE10</td>
<td>35</td>
</tr>
<tr>
<td>35X</td>
<td>600 × 80 × 305</td>
<td>95A30PSVTE10</td>
<td>40</td>
</tr>
</tbody>
</table>

Examples of implemented abrasive tools in industry [*]
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